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TITLE OF DOCUMENT: DESCRIPTION

TITLE OF THE INVENTION: VEHICLE SUSPENSION SYSTEM

5 CLAIMS:

1. A suspension system for a vehicle,  
comprising:

an outer rotor type motor having a stator  
provided on an outer surface of a cylindrical member that  
10 defines space open to at least an inboard side of the  
vehicle, and a rotor rotatably supported by the  
cylindrical member, wherein the outer rotor type motor is  
provided within a wheel and the rotor of the outer rotor  
is connected to the wheel; and

15 a suspension arm whose mounting portion is  
provided on an inner surface of the cylindrical member.

2. The suspension system as claimed in claim 1  
further comprising:

20 a bearing that is arranged between the  
cylindrical member and the rotor and outboard of the rotor.

3. The suspension system as claimed in claim 2  
further comprising:

25 a sealing that is arranged between the  
cylindrical member and the rotor and inboard of the rotor;  
and

a second bearing that is arranged between the  
cylindrical member and the rotor and adjacent to the  
30 sealing.

4. The suspension system as claimed in claim 1,  
wherein connected to the rotor is a brake disk that is

disposed such that a disk surface of the brake disk is located within the space defined by the cylindrical member.

#### DETAILED DESCRIPTION OF THE INVENTION

##### 5 TECHNICAL FIELD

The present invention relates to a suspension system for use in a vehicle, which suspends a wheel inside which a motor for driving the wheel is provided.

##### 10 BACKGROUND ART

JP2-120198 A discloses a suspension system for use in a vehicle, wherein a motor for driving the wheel is provided inside the wheel. In this suspension system, an outer portion of the motor, which corresponds to the rotor portion of the motor, is connected to a wheel disk, while  
15 an inner portion of the motor, which corresponds to the stator portion of the motor, is supported so as not to rotate with respect to a vehicle body.

In the conventional suspension system as disclosed in JP2-120198 A, there is no other choice but to  
20 dispose a braking system or a suspension arm on the central side of the vehicle with respect to the motor, because the motor occupies a large amount of space inside the wheel and substantially no available space remains  
25 around the center of the wheel due to existence of other components such as a hub. Concerning the steering wheel, in particular, a strong constraint is placed on an installing position and the shape of a suspension arm to avoid the interference between the suspension arm and the  
30 motor during steering operations. Thus, with such arrangements, functions required intrinsically for a suspension system cannot be achieved.

Further, with the arrangement in which the

braking system is installed on the central side of the vehicle with respect to the motor, stronger constraint may be placed on the installing position of a suspension arm due to a disk rotor or a drum of the brake disk.

- 5 Furthermore, this arrangement lowers a cooling characteristic of the braking system.

#### DISCLOSURE OF INVENTION

- 10 It is an object of the present invention to provide a suspension system in which a suspension and/or a braking system are/is disposed within a wheel in an effective manner.

- 15 In order to achieve the above-mentioned objects, according to one aspect of the present invention a suspension system for a vehicle is provided, comprising: an outer rotor type motor having a stator provided on an outer surface of a cylindrical member that defines space open to at least an inboard side of the vehicle, and a rotor rotatably supported by the cylindrical member, 20 wherein the outer rotor type motor is provided within a wheel and the rotor of the outer rotor is connected to the wheel; and a suspension arm whose mounting portion is provided on an inner surface of the cylindrical member.

- 25 According to this aspect of the present invention, providing the mounting portion of the suspension arm on the inner surface of the cylindrical member increases the degree of flexibility in designing the suspension arms and an alignment change of the suspension system. This enables giving the suspension 30 system desired functions that are intrinsically required for the suspension system, even with the suspension system in which a motor is disposed within the wheel.

Advantageously, the suspension system may

include a bearing that is arranged between the cylindrical member and the rotor and outboard of the rotor. This arrangement enables minimizing the length of the path over which various loads, such as up-and-down loads, transverse loads, and back-and-forth loads applied to the wheel, a braking torque of a braking system, and a driving torque of the motor, are transferred. This allows miniaturization of the components over the load-transferring path and thus cost reduction.

Advantageously, the suspension system may include a sealing that is arranged between the cylindrical member and the rotor and inboard of the rotor; and a sealing second bearing that is arranged between the cylindrical member and the rotor and adjacent to the sealing. This arrangement stabilizes and improves a sealing characteristic between the cylindrical member and the rotor of the motor, because the arrangement in which the second bearing is provided adjacent to the sealing can reduce the variance of the engaging margin of the sealing lip due to deformations of the cylindrical member and the rotor portion of the motor. It is noted that the second bearing may be a deep groove small bearing rather than a bearing that serves a function of carrying loads applied to the wheel, such as a bearing disposed on the outboard side of the motor.

Further, a brake disk may be connected to the rotor in such a manner that a disk surface of the brake disk is located within the space defined by the cylindrical member. With this arrangement, airflow generated through the space facilitates the cooling efficiency of the brake disk surface and the rotor. Further, disposing the brake disk surface outboard of the vehicle with respect to the mounting positions of the

suspension arms allows the ideal positioning of the suspension arms and the braking system within the wheel.

Other objects, features and advantages of the present invention will become more apparent from the following detailed description when read in conjunction with the accompanying drawings.

#### BEST MODE FOR CARRYING OUT THE INVENTION

Hereafter, the preferred embodiments according to the present invention are explained with reference to the drawings.

Fig. 1 is a diagram showing a suspension system according to an embodiment of the present invention by a sectional structure in part and in perspective view seen from an inboard side of a vehicle. Fig. 2 is a cross-sectional view of a main part of the suspension system shown in Fig. 1.

The suspension system according to this embodiment has a motor 20 for driving a wheel. One of the motors 20 is provided in every wheel of the vehicle. Explanation is made below for only one wheel, since there is substantially no difference in arrangement between the wheels. However, it is noted that the arrangement according to this embodiment may be applied to only front wheels or only rear wheels.

Referring to Fig. 1 and Fig. 2, the motor 20 is disposed inside a wheel 1, as further discussed below. The motor 20 has a ring-like shape that corresponds to an inner periphery of the wheel 1. The motor 20 has an outer casing 22 opposed to the inner periphery of the wheel 1. The outer casing 22 has a cylindrical shape whose radius is equal to or slightly less than the radius of the inner periphery of the wheel 1. In other words, the outer

casing 22 may be disposed against the inner periphery of the wheel 1 or disposed away from the inner periphery by a slight amount of clearance. Alternatively, the outer casing 22 may be physically integrated into the wheel 1.

5           On the outer casing 22 is provided an inner casing 24 such that the inner casing 24 is opposed to an inner periphery of the outer casing 22. The inner casing 24 has a cylindrical shape. Between the inner periphery of the outer casing 22 and the inner casing 24 is formed  
10 space that accommodates components of the motor 20 described below. To the inner periphery of the outer casing 22 is attached a permanent magnet 26 using appropriate means such as a bolt and an adhesive. The permanent magnet 26 has a ring shape and is attached on  
15 the inner periphery of the outer casing 22. On an outer periphery of the inner casing 24 is attached an annular core 28 around which coils 30 are wound. It is noted that the inner periphery of the inner casing 24 does not necessarily have an annular surface as long as the outer  
20 periphery of the inner casing 24 has an annular surface. For example, projections or depressions may be formed on the inner periphery of the inner casing 24. Further, although the inner casing 24 shown in Fig. 2 has a cylindrical outside shape inside of which substantially  
25 cylindrical space is established, the inner casing 24 may have other configurations as long as they define space open to the inboard side of the vehicle. For example, the inner casing 24 may define space that is enclosed on the inboard side of the vehicle.

30           On the outboard side (with respect to a transverse direction of the vehicle) of the outer casing 22 and the inner casing 24 is installed a hub 2. The hub 2 has an annular shape that can be accommodated between

the outer casing 22 and the inner casing 24, as shown in Fig. 2. The hub 2 may be fixed to the wheel 1 in the vicinity of a wheel rim 1a by means of a bolt 40, and additionally to the outer casing 22 in the vicinity of the wheel rim 1a by means of a bolt 42, as shown in Fig. 1. In this way, the outer casing 22 (including the permanent magnet 26) of the motor 20 of this embodiment is configured to rotate with the wheel 1 (including a tire). It is noted that the hub 2 may be bolted to the wheel 1 together with the outer casing 22 and the outer casing 22 may be fixed directly to the wheel 1.

Between the hub 2 and the inner casing 24 is provided an axle bearing 4. The axle bearing 4 carries a transverse load, a vertical load, etc., applied to the wheel 1 (including a tire) while allowing relative rotation between the inner casing 24 and the hub 2. The axle bearing 4 shown in Fig. 2 is comprised of single row and four points contact type of bearing balls, the bearing balls being disposed along the perimeter of the inner casing 24 and spaced at regular intervals. Alternatively, the axle bearing 4 may be a double row angular bearing that can offer the same function as single row and four points contact types of bearings. In the embodiment shown in Fig. 2, an inner race 6 of axle bearing 4 is fitted into the inner casing 24 and a stopper ring 7 is provided to constrain displacement of the inner race 6 with respect to the inner casing 24. Alternatively, the inner race 6 and the inner casing 24 may be coupled using bolts or be formed integrally.

On the inner periphery of the inner casing 24 are attached ends of suspension arms via ball joints. More specifically, on the upper side of the inner periphery of the inner casing 24 with respect to the



vertical direction is attached an end of an upper arm 50 via a ball joint 51 and on the lower side is attached an end of a lower arm 52 via a ball joint 53. The other ends of the upper arm 50 and the lower arm 52 are pivotably  
5 attached to a vehicle body (not shown) such as a chassis frame via bushings. Further, on the inner periphery of the inner casing 24 is connected a tie rod 54 (a rod-like member in the case of the rear wheels, if necessary), which comprises a part of a steering mechanism, via a ball  
10 joint 55. A coil spring 56 and a shock absorber 57 are arranged between the lower arm 52 and the vehicle body, as shown in Fig. 1, and serve a function of lessening and absorbing vertical vibrations of the wheel 1 (including a tire).

15 As is apparent from the foregoing, the inner casing 24 of the motor 20 of this embodiment is allowed to rotate relative to the wheel 1 and the outer casing 22 while it is not allowed to rotate relative to the vehicle body. In other words, in this embodiment, the outer  
20 casing 22 (including the permanent magnet 26) comprises a rotating portion (an outer portion) of the motor 20 and the inner casing 24 (including a stator portion such as a core 28, etc.) comprises a non-rotating portion (an inner portion) of the motor 20.

25 Here, with a conventional arrangement in which a motor is disposed using the space near the center of the wheel, a motor that occupies most of the space within the wheel places a constraint on the mounting positions of the suspension arms. For this reason, according to such a  
30 conventional arrangement, there is no other choice but to dispose suspension arms on the central side of the vehicle with respect to the motor 20, resulting in difficulties in giving the suspension arms the functions that are

intrinsically required for suspension arms.

To the contrary, according to this embodiment, near the center of wheel 1 is formed a relatively large space 70 (the space defined by the inner periphery of the inner casing 24) by setting an outer radius of the motor 20 (i.e., an outer radius of the outer casing 22) as large as possible with respect to an inner radius of the wheel 1 and by biasing positions of the respective components of the motor 20 toward the periphery side of the wheel 1 and the outboard side of the vehicle while keeping the desired functions of those components.

According to this embodiment, since the space 70 opposed to the inner side of the motor 20 is established, it becomes possible to set all of the mounting positions of the suspension arms in the space 70, that is, on the inner side of the motor 20 (i.e., the inner periphery of the inner casing 24). For example, as is apparent from Fig. 1 and Fig. 2, the respective ball joints are all located inside the space 70.

Therefore, according to this embodiment, even with the arrangement in which the motor 20 is disposed within the wheel 1, it becomes possible to freely design the mounting positions of the suspension arms to the wheel 1 without constraints due to the existence of the motor 20. In other words, an alignment change or an ideal location of a king pin required for desired suspension functions can be designed freely without constraints due to the motor 20. Further, the degree of flexibility in designing the configuration of the suspension arms is improved, since the probability of interference between suspension arms and the motor is minimized. Furthermore, it also becomes possible to set the mounting positions of the coil spring 56 and the shock absorber 57 to the wheel 1 further

to the outboard side of the vehicle.

Next, a braking system according to this embodiment is described with reference to Fig. 1 and Fig. 2. In this embodiment, within the space 70 opposed to the inner side of the motor 20 is provided a braking system 80. More specifically, a brake disk (rotor) 82 and a brake caliper 84 (whose shape is indicated by an imaginary line in Fig. 2) are disposed within the space 70 underlying inside of the motor 20. The brake disk 82 in this embodiment is an annular member having a circular opening 82a at the center thereof. The brake caliper 84 is disposed such that it sandwiches a sliding surface 82b of the brake disk 82 via the opening 82a of the brake disk 82, that is, from the inner side of the brake disk 82. The brake caliper 84 is fixed to the inner periphery of the inner casing 24 by means of bolts and the like. The mounting position of the brake caliper 84 to the inner casing 24 is designed to be close to the mounting position of the suspension arm to the inner casing 24 both in a circumferential direction of the wheel 1 and in a transverse direction of the vehicle, insuring no interference with the suspension arm. It is noted that the brake caliper 84 may be any type of brake caliper, such as a stationary caliper type, a floating caliper type, etc.

An outer surface 82c of the brake disk 82 is fixed to the hub 2 by means of bolts 44. According to the brake disk 82 shown in Fig. 2, the sliding surface 82b situated within the space 70 is connected to the outer surface 82c, which is opposed to the outboard side of the motor 20, via a flange surface 82d. It is noted that the outer surface 82c of the brake disk 82 may be bolted to the wheel 1 together with the hub 2 (for example, by means

of the bolt 44 adjacent to the axle bearing 4).

In this way, according to this embodiment, even with the arrangement in which the motor 20 is disposed within the wheel 1, it becomes possible to dispose the  
5 brake disk 82 within the wheel 1. In other words, it becomes possible to dispose the brake disk 82 within the wheel 1 while keeping an ideal mounting position of the suspension arm.

Further, in this embodiment, the connecting  
10 points between the hub 2 and the wheel 1 are provided on the outer side of the wheel 1 (i.e., adjacent to the rim 1a). This eliminates the need for a central portion of a disk surface of the wheel 1 in terms of structure and strength. Thus, it becomes possible to fully or partially  
15 eliminate the central portion of the wheel 1 (or increase an area of aperture) to facilitate the ventilation of air via the space 70. Consequently, this improves the cooling efficiency of the braking system (brake disk 82) and the motor 20.

Further, in this embodiment, a braking torque,  
20 which is generated at the time when the brake caliper 84 is pressed against the brake disk 82 from its inner side, is transferred from the wheel 1 to the inner casing 24 via the brake disk 82 and the brake caliper 84. Further, a  
25 driving torque generated between the permanent magnet 26 and the core 28 or the coil 30 is transferred directly to the wheel 1 from the permanent magnet 26 (the outer casing 22) via the hub 2 without a reduction gear and the like. In this way, according to this embodiment, since the path  
30 over which the braking torque and the driving torque are transferred is short, it becomes possible to minimize sizes (weights and costs) of the components operating over the transferring path. From a similar viewpoint, the

radial position of the axle bearing 4 with respect to the wheel center is designed so as to substantially correspond to the radial position of the mounting points of the suspension arms. In other words, the radial position of  
5 the axle bearing 4 substantially corresponds to the radial position of the base surface of the inner casing 24.

Next, referring to Fig. 1 and Fig. 2 again, on the outboard side of the motor 20 is provided a ring-like outer sealing 5. The outer sealing 5 is arranged between  
10 the inner race 6 of the axle bearing 4 and the hub 2. The outer sealing 5 serves a function of sealing a gap between the inner casing 24 and the outer casing 22 on the outboard side of the vehicle.

On the inboard side of the motor 20 is provided  
15 a ring-like inner sealing 90 formed from rubber. The inner sealing 90 is provided to seal a gap between the inner casing 24 and the outer casing 22 on the inboard side of the vehicle. The inner sealing 90 serves a function of preventing the entry of dust into the motor 20  
20 as well as the leakage of oil or grease from the motor 20.

On the outboard side of the inner sealing 90 is provided a deep groove small bearing 92. The deep groove small bearing 92 is arranged adjacent to the inner sealing 90. With this arrangement, the deep groove small bearing  
25 92 keeps the gap between the inner casing 24 and the outer casing 22 substantially constant when various loads (including a rotational reaction force) from the outside are applied to the motor 20 and thus stabilizes an engaging margin of a sealing lip of the inner sealing 90,  
30 resulting in a high sealing characteristic between the inner casing 24 and the outer casing 22. In particular, in the case in which the outer diameter of the motor 20 is set large according to a large inner diameter of the wheel

1, as is the case with this embodiment, the diameter of the inner sealing 90 becomes large accordingly, which may cause instability of the engaging margin of the sealing lip. Therefore, arranging the deep groove small bearing  
5 92 adjacent to the inner sealing 90 has a significant advantage in that it can minimize the variance of the engaging margin of the sealing lip.

As is apparent from the foregoing, the deep groove small bearing 92 may be an other type of bearing.  
10 However, since the main purpose of the bearing 92 is to stabilize the engaging margin of the sealing lip of the inner sealing 90, as discussed above, a deep groove ball bearing with small balls in a single row, instead of a bearing which can carry a high load such as the  
15 aforementioned axle bearing 4, is sufficient for this purpose.

The present invention is disclosed with reference to the preferred embodiment. However, it should be understood that the present invention is not limited to  
20 the above-described embodiment, and variations and modifications may be made without departing from the scope of the present invention.

For example, although the above-mentioned embodiment is related to a double wishbone type suspension,  
25 it can be applied to other types of suspensions. For example, with respect to a strut type suspension, the same advantages or effects as described with reference to the above-mentioned embodiment can be equally attained by fixing the shock absorber 57 (and the coil spring 56)  
30 directly to the inner periphery of the inner casing 24.

Further, the foregoing description is based on an assumption that the vehicle include four wheels; however, the present invention can be applied to other

types of vehicles such as vehicles with two wheels.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a diagram showing a suspension system  
5 according to an embodiment of the present invention in  
perspective view seen from an inboard side of a vehicle.

Fig. 2 is a cross-sectional view of a main part  
of the suspension system 10 shown in Fig. 1 as bisected by  
a vertical plane including a centerline connected between  
10 wheel centers.

REFERENCE NUMERALS

|    |    |                               |
|----|----|-------------------------------|
|    | 1  | WHEEL                         |
|    | 2  | HUB                           |
| 15 | 4  | AXLE BEARING                  |
|    | 5  | OUTER SEAL                    |
|    | 6  | INNER RACE                    |
|    | 7  | STOP RING                     |
|    | 10 | SUSPENSION SYSTEM FOR VEHICLE |
| 20 | 20 | MOTOR                         |
|    | 22 | OUTER CASE                    |
|    | 24 | INNER CASE                    |
|    | 26 | PERMANENT MAGNET              |
|    | 28 | CORE                          |
| 25 | 30 | COIL                          |
|    | 50 | UPPER ARM                     |
|    | 51 | BALL JOINT                    |
|    | 52 | LOWER ARM                     |
|    | 53 | BALL JOINT                    |
| 30 | 54 | TIE ROD                       |
|    | 55 | BALL JOINT                    |
|    | 56 | COIL SPRING                   |
|    | 57 | SHOCK ABSORBER                |

|   |    |                           |
|---|----|---------------------------|
|   | 70 | SPACE                     |
|   | 80 | BRAKE MECHANISM           |
|   | 82 | BRAKE DISC                |
|   | 84 | BRAKE CALIPER             |
| 5 | 90 | INNER SEAL                |
|   | 92 | DEEP GROOVE SMALL BEARING |



TITLE OF DOCUMENT: ABSTRACT

PROBLEM: To place a suspension arm within a wheel in which a motor is mounted.

MEANS OF SOLVING THE PROBLEM:

5                   A suspension system 10 for a vehicle for  
suspending a wheel 1 is disclosed. An outer rotor type  
motor 20 is provided within the wheel 1. The motor 20 has  
a stator (28, 30) provided on an outer surface of a  
cylindrical member 24 that defines space 70 open to at  
10 least an inboard side of the vehicle, and a rotor (22,26)  
rotatably supported by the cylindrical member 24. The  
wheel 1 receives the motor 20 and is connected to the  
rotor (22,26). The mounting portions of suspension arms  
(50,52,54) are provided on an inner surface of the  
15 cylindrical member 24.

SELECTED DRAWING: FIG. 1

I, Tadahiko Itoh, a Patent Attorney of Tokyo, Japan having my office at 32nd Floor, Yebisu Garden Place Tower, 20-3 Ebisu 4-Chome, Shibuya-Ku, Tokyo 150-6032, Japan do solemnly and sincerely declare that I am the translator of the attached English language translation and certify that the attached English language translation is a correct, true and faithful translation of Japanese Patent Application No. 2003-181498 to the best of my knowledge and belief.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.



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